



Installation Instructions

PLEASE READ BEFORE INSTALLING

Thank you for purchasing a UTV enclosure manufactured in the USA with pride by 3SI UTV. Your enclosure is made of heavy duty fabric that is water repellent and resistant to mildew, ultra-violet rays and abrasion. With proper installation and care you can expect many years of service from your 3SI UTV enclosure.

SOME IMPORTANT NOTES BEFORE GETTING STARTED....

- The enclosure attaches to your UTV's cab frame with Velcro. The technical term for Velcro is hook and loop. Loop is the soft side and hook, the rough side. Loop has been sewn into the enclosure at various points. Adhesive hook has been supplied to attach to your cab frame, corresponding to the sewn-in loop. If you struggle with placement of the adhesive hook, with the enclosure held to the cab frame, note the locations of the sewn-in loop. The adhesive hook is attached to the cab frame at those locations.
- The adhesive hook should be applied at a temperature of 60 degrees or above. **For maximum adhesion, when the adhesive hook is in place, allow the adhesive to cure for 24 hours before attaching the loop to the hook.**
- Clean the surfaces the adhesive hook will be attached to before beginning installation. A light cleaning with mild soap and water is best. A little Windex works great. Do NOT wax or clean with a compound that leaves the frame slick. The adhesive hook will not stick to a slick surface. Again, a light cleaning is best.
- Your enclosure is not a "one size fits all" product. The enclosure was designed and manufactured specifically for your model UTV. As a result, the enclosure should fit square and snug to the cab frame.
- Periodic cleaning of your enclosure with mild soap and water is recommended to minimize accumulations of dirt.
- Clean the vinyl windows with mild soap, water, and a soft cloth to avoid scratches. DO NOT USE ANY DETERGENTS, WINDOW CLEANERS, SOLVENTS OR CHEMICALS TO CLEAN VINYL WINDOWS.
- Clean your enclosure and allow it to dry before removing for storage. **Never fold your enclosure to store.** Roll the enclosure to avoid creasing the vinyl windows. Creases in the vinyl windows cannot be removed. **CREASING THE VINYL WINDOWS VOIDS ALL WARRANTIES AND GUARANTEES.**
- The only enclosures manufactured by 3SI UTV that can be hauled when installed are Lexan windshields, full cab enclosures, and door/rear window combos with top and windshield installed. However, the enclosures should be tied down before hauling. Speed should not exceed 55 mph while hauling to prevent ripping and shredding of the material and zippers. REMOVE ALL OTHER ENCLOSURES BEFORE HAULING.

PLEASE READ AND FOLLOW THE DETAILED INSTRUCTIONS THAT ARE ATTACHED.



Installation Instructions

You have just purchased the best Enclosure for your Utility Terrain Vehicle available on the market today. Your Enclosure is made of Heavy Duty Fabric that is Water Repellent and resistant to Mildew, Ultra-Violet Sun Rays and Abrasion. With proper installation and care you can expect many years of long lasting fit, color and service life from your **3SI UTV Cab Enclosure**.

3SI UTV offers a wide variety of enclosures to meet your needs. Below are general installation instructions for each enclosure we manufacture. Please review the general instructions for the enclosure you purchased. An adhesive hook table, specific installation instructions, placement of the adhesive hook strips, and reference pictures appears at the end of the instructions. The sewn-in loop has been placed on the enclosure to obtain a firm pull top-to-bottom and side-to-side.

SOFT TOP

- Place the soft top on the vehicles' frame.
- Square the top to the frame.
- Attach the adhesive hook strips as indicated in the ADHESIVE HOOK TABLE and reference pictures.

WINDSHIELD/TOP COMBO

- Place the enclosure on the vehicles' frame.
- Square the enclosure to the frame.
- Note the location of the sewn-in loop strips and double-sided straps.
- Attach the adhesive hook strips, as indicated in the ADHESIVE HOOK TABLE and reference pictures, corresponding to the sewn-in loop strips.
- If the nose of your enclosure straps to the front bumper or frame, refer to the ATTACHING STRAPS instructions.
- Grommets have been added to the rear visor corresponding to the bolts at the top of the rear screen. Remove the bolts and re-install them with the nuts attaching on the outside. Place the grommet openings over the bolt ends before screwing on the nuts.

SUMMER CAB/MINI CAB (VINYL WINDSHIELD/TOP/REAR)

- Place the enclosure on the vehicles' frame.
- Square the enclosure to the frame.
- Note the location of the sewn-in loop strips and double-sided straps.
- Attach the adhesive hook strips, as indicated in the ADHESIVE HOOK TABLE and reference pictures, corresponding to the sewn-in loop strips.
- Starting in the rear, square the back panel to the frame. Working from back to front, attach the sewn-in loop to the adhesive strips on the frame and body. Continue to square the enclosure to the frame as you work.
- If the nose of your enclosure straps to the front bumper or frame, refer to the ATTACHING STRAPS instructions.

- Grommets have been added to the rear visor corresponding to the bolts at the top of the rear screen. Remove the bolts and re-install them with the nuts attaching on the outside. Place the grommet openings over the bolt ends before screwing on the nuts.

DOOR KIT

- In most cases, the hard top, windshield, and hard back panel must be removed to install the door kit. Before removing the windshield, mark the location of the windshield clamps on the front roll bars. The webbing/loop tabs that run the length of the front roll bars and the corresponding adhesive hook strips must be cut to accommodate the clamps. Refer to the CUTTING VELCRO FOR CLAMPS instructions.
- With an assistant, hold the door kit to the cab frame.
- Square the enclosure to the frame.
- Note the location of the sewn-in loop strips and double-sided straps.
- Attach the adhesive hook strips, as indicated in the ADHESIVE HOOK TABLE and reference pictures, corresponding to the sewn-in loop strips.
- Attach the sewn-in loop to the adhesive strips on the frame and body. Continue to square the door kit to the frame as you work.
- After the door kit is in place, re-install the windshield, hard top, and hard back panel.

DOOR/REAR WINDOW COMBO

- In most cases, the hard top and windshield must be removed to install the door/rear window combo. Before removing the windshield, mark the location of the windshield clamps on the front roll bars. The webbing/loop tabs that run the length of the front roll bars and the corresponding adhesive hook strips must be cut to accommodate the clamps. Refer to the CUTTING VELCRO FOR CLAMPS instructions.
- With an assistant, hold the door/rear window combo to the cab frame.
- Square the enclosure to the frame.
- Note the location of the sewn-in loop strips and double-sided straps.
- Attach the adhesive hook strips, as indicated in the ADHESIVE HOOK TABLE and reference pictures, corresponding to the sewn-in loop strips.
- Starting in the rear, square the back panel to the frame. Working from back to front, attach the sewn-in loop to the adhesive strips on the frame and body. Continue to square the enclosure to the frame as you work.
- After the door/rear window combo is in place, re-install the windshield and hard top.
- Grommets have been added to the rear visor corresponding to the bolts at the top of the rear screen. Remove the bolts and re-install them with the nuts attaching on the outside. Place the grommet openings over the bolt ends before screwing on the nuts.

FULL CAB FOR HARD WINDSHIELD

- In most cases, windshield must be removed to install the enclosure. Before removing the windshield, mark the location of the windshield clamps on the front roll bars. The webbing/loop tabs that run the length of the front roll bars and the corresponding adhesive hook strips must be cut to accommodate the clamps. Refer to the CUTTING VELCRO FOR CLAMPS instructions.

- Place the enclosure on the vehicles' frame.
- Square the enclosure to the frame.
- Note the location of the sewn-in loop strips and double-sided straps.
- Attach the adhesive hook strips, as indicated in the ADHESIVE HOOK TABLE and reference pictures, corresponding to the sewn-in loop strips.
- Starting in the rear, square the back panel to the frame. Working from back to front, attach the sewn-in loop to the adhesive strips on the frame and body. Continue to square the enclosure to the frame as you work.
- After the enclosure is in place, re-install the windshield.

FULL CAB WITH VINYL WINDSHIELD

- Place the enclosure on the vehicles' frame.
- Square the enclosure to the frame.
- Note the location of the sewn-in loop strips and double-sided straps.
- Attach the adhesive hook strips, as indicated in the ADHESIVE HOOK TABLE and reference pictures, corresponding to the sewn-in loop strips.
- Starting in the rear, square the back panel to the frame. Working from back to front, attach the sewn-in loop to the adhesive strips on the frame and body. Continue to square the enclosure to the frame as you work.
- If the nose of your enclosure straps to the front bumper or frame, refer to the ATTACHING STRAPS instructions.
- Grommets have been added to the rear visor corresponding to the bolts at the top of the rear screen. Remove the bolts and re-install them with the nuts attaching on the outside. Place the grommet openings over the bolt ends before screwing on the nuts.

Repeat any steps necessary to achieve a snug fit on the cab frame.

See enclosed Product Care sheet for instructions on how to properly care for your 3SI UTV Enclosure.

CUTTING VELCRO FOR CLAMPS

The webbing/Velcro strip that runs the length of the front roll bars will need to be cut to accommodate the windshield clamps and the grab handle. With chalk, mark the webbing strip where cuts will be made. **DO NOT CUT INTO THE BINDING.**



Cut the webbing strip with household scissors. **AGAIN, DO NOT CUT INTO THE BINDING.** Seal the frayed edges with a lighter. Have a wet cloth handy to dab the edges if needed.



Cut the Tab being very careful not to cut the binding at the edge.



Seal Frayed Tab thread at the cut area using a lighter

ATTACHING FRONT STRAPS

Fasten pre-attached Enclosure Front Hood Straps to the Vehicle front bumper as shown below. Bringing the end of the straps up to the latch buckle, run the end through the back of the top buckle opening first and then through the front of the lower buckle opening. **DO NOT FULLY TIGHTEN FRONT HOOD STRAPS AT THIS TIME.**



Repeat all steps necessary to align and tighten the enclosure to the cab frame.

With the enclosure properly aligned to the cab frame, tighten the front straps by pulling downward from the buckle on both strap ends at the same time as shown.



Polaris Crew 900

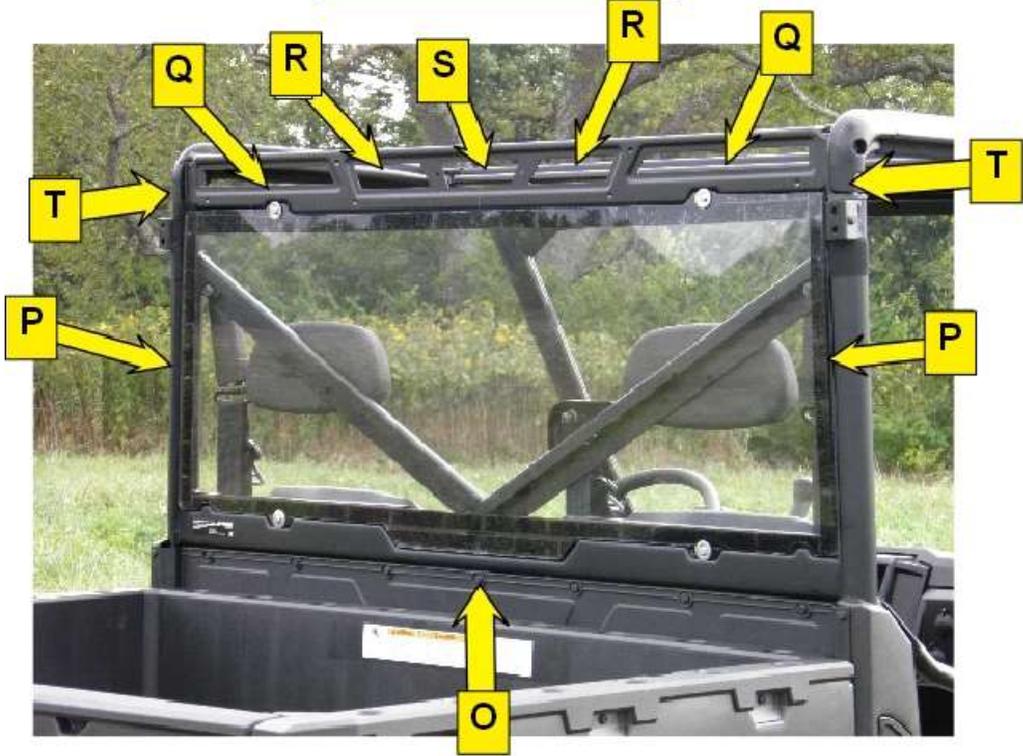
Full Cab with Vinyl Windshield

INSTALL IN THE FOLLOWING ORDER

- **BACK PANEL**
- **WINDSHIELD/TOP PANEL**
- **DOOR PANELS**

| ADHESIVE HOOK KIT | | |
|-----------------------------|----------|--|
| Reference | Qty/Size | Placement |
| WINDSHIELD/TOP PANEL | | |
| A | 6-8" | Front roll bars-Wrap around bars corresponding to the double-sided hook and loop straps.-Wrap straps around adhesive strips. |
| B | 2-8" | Wrap horizontally around middle roll bar upright corresponding to the double-sided hook and loop straps.-Wrap straps around adhesive strips. |
| C | 2-8" | Wrap horizontally around rear roll bar upright corresponding to the double-sided hook and loop straps.-Wrap straps around adhesive strips |
| DOOR PANELS | | |
| D | 2-6" | Upper area of middle roll bar uprights-Wrap around roll bar to hold double-sided straps |
| E | 2-6" | Top/Rear of doors-Wrap around roll bar to hold double-sided straps |
| F | 2-3.5" | Back side of door panel-Vertical |
| G | 2-6" | Back side of door panel-Horizontal |
| H | 2-13" | Back side of door panel-Vertical |
| I | 2-14" | Back side of door panel-Vertical |
| J | 2-7" | Bottom/back corner of door panel |
| K | 2-16" | Bottom of rear door panels-Horizontal |
| L | 2-40" | Bottom of front door panels-Horizontal |
| M | 2-3" | Bottom of wing-Horizontal |
| N | 2-32" | Front of door panel |
| BACK PANEL | | |
| O | 1-55" | Bottom of rear panel-Horizontal |
| P | 2-18" | Side of back window opening-Vertical |
| Q | 2-10" | Inside edge of rear cross bar-Below opening (Insert tabs on back panel thru opening and adhere to adhesive hook strips) |
| R | 2-5" | Inside edge of rear cross bar-Below opening (Insert tabs on back panel thru opening and adhere to adhesive hook strips) |
| S | 1-4" | Inside edge of rear cross bar-Below opening (Insert tabs on back panel thru opening and adhere to adhesive hook strips) |
| T | 2-6" | Top of rear uprights-Wrap horizontally around bars (Wrap double-side straps around adhesive hook strips) |

BACK PANEL



Windshield/Top Panel



Door Panels





3 STAR INDUSTRIES

Care Instructions

Heavy Duty Marine and Mil-Spec Military Fabric Cleaning

All 3SI UTV Enclosure Heavy Duty Marine and Military Camo fabrics are guaranteed against excessive loss of color or strength under normal exposure and use conditions. Periodic cleaning with a solution of 4 ounces of bleach and 2 ounces of soap (NOT DETERGENTS) in one gallon of water is recommended to minimize accumulations of dirt, bird droppings and other contaminants which can support surface mildew and stain fabric.

Soft Vinyl Window Cleaning

3SI UTV Enclosure Vinyl Windows will remain clear and provide great visibility under normal exposure conditions if properly cleaned. Periodic cleaning with a solution of 1 ounce of soap in one gallon of water is all that is needed to maintain good window cleanliness and visibility. Caution: DO NOT USE ANY DETERGENTS, WINDOW CLEANERS, SOLVENTS or CHEMICALS OF ANY KIND TO CLEAN VINYL WINDOWS AS THESE WILL CLOUD THE WINDOWS. ALSO, NEVER RUB WINDOWS WITH A DRY CLOTH OR RAG.

Storage Recommendations

Before removing the 3SI UTV Enclosure from your vehicle for storage, clean the Fabric and Vinyl Windows thoroughly as indicated above. Any dirt remaining on the Enclosure may scratch Vinyl Windows while in storage. Once the Enclosure has been cleaned it should be placed on a large flat surface. Lay the Enclosure out so that Vinyl Windows are in a flat position. Fold the doors over the rear panel first then fold the top and windshield on top of the doors keeping the Vinyl Windows flat. Caution: **FOLDING VINYL WINDOWS WILL CAUSE PERMANENT CREASE DAMAGE AND WILL VOID ALL WARRANTIES.** Once the Enclosure is folded keeping all Vinyl Windows flat, begin rolling the Enclosure into an 8" roll. Place the 8" roll into a box and store at normal room temperature. To ensure long life of your enclosure it is best not to store in extreme temperatures.

Hauling

The ONLY products manufactured by 3SI UTV that can be hauled while installed are the hard windshields, full cab enclosures, and door/rear window combos with top and windshield installed. **However, the full cab enclosures and door/rear window combos should be tied down before hauling.** Speed should not exceed 55 mph while hauling to prevent ripping and shredding of the material and zippers. NEVER HAUL INSTALLED SOFT TOPS, WINDSHIELD TOP COMBOS, AND SUMMER CABS. **REMOVE BEFORE HAULING.**

